ME 260: Mechanical Engineering Drawing II

## Étapes



Problem: Draw detailed, simplified and sectional views of a spur gear of following specifications:

- Pitch circle diameter $=160$
- Number of teeth $=20$
- Module =8
- Pressure Angle $=20^{\circ}$
- Face/rim width $=80$
- Inside diameter of hub $=25$
- Outside diameter of hub $=50$
- Hub length =90
- Inside diameter of rim = 118
- Web thickness $=12$

There is web in between the rim and hub and it is placed symmetrically with respect to the rim and hub widths. Fillets and rounds are 3 . There is a keyway of width 6 and depth 3 to fix a shaft. Material is gray cast iron (ASTM 30).

## Step 1: Base and Pitch

a. Draw pitch circle ( $\phi=160 \mathrm{~mm}$ ); Put centre line.
b. Draw a horizontal tangent at the upper periphery.
c. Draw a straight line at an angle of $20^{\circ}$ (pressure angle) through the tangent point from (b).
d. Draw a circle tangent to the line in (c) from the centre of the pitch circle. This is the base circle.


Step 2: Addendum, Dedendum and Clearance
a. Draw Addendum circle ( $r_{a}=80+m=88 \mathrm{~mm}$ ); $a=m$
b. Draw Dedendum circle ( $r_{b}=80-1.25 \mathrm{~m}=70 \mathrm{~mm}$ ); $b=1.25 \mathrm{~m}$
c. Draw Clearance circle ( $r_{\mathrm{c}}=72 \mathrm{~mm}$ ); $\mathrm{c}=\mathrm{b}-\mathrm{a}$



Step 3: Involute - Sectors
a. Draw a vertical line from centre and a tangent at its intersection with base circle.
b. Take a $45^{\circ}$ sector and divide it in 8 (arbitrary) equal parts using polar array with the vertical and tangent line.


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Step 4: Involute - Arc Trim
a. Delete the last tangent, the endpoint of the line on base circle at $45^{\circ}$ is point a.
b. On the second to last tangent, keep a length of 7.3803 mm , trim the rest. $\left\{s=r \theta=\left(80^{*}(\cos 20)^{*}(\mathrm{PI} / 32)\right)\right\}$


Step 5: Involute - Arc Trim Continued
a. On the third to last tangent, keep a length of $\left(7.3803^{*} 2\right) \mathrm{mm}$, trim the rest. $\left\{\mathrm{s}=\mathrm{r} \theta=\left(80^{*}(\cos 20)^{*}(\mathrm{PI} / 16)\right)\right\}$
b. On the fourth to last tangent, keep a length of (7.3803*3) mm , trim the rest. $\{s=r \theta=(80 *(\cos 20) *(3 * \mathrm{PI} / 32))\}$
c. On the fifth to last tangent, keep a length of $\left(7.3803^{*} 4\right) \mathrm{mm}$, trim the rest. $\{\mathrm{s}=\mathrm{r} \theta=(80 *(\cos 20) *(\mathrm{PI} / 8))\}$
d. Continue doing so up to the first tangent.


## Step : Involute - Profile

a. Join all the open ends of the tangents with a spline
b. Trim off the portion of spline over addendum circle, and the portion of radial line below dedendum circle.


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## Step : Tooth Generation

a. Draw a 2 mm fillet at the base of the teeth (between the radial line and dedendum circle); Fillet radius = c = b-a
b. Taking the line joining the centre and the intersection point of the profile and pitch circle as the mirror line, mirror the profile.
c. Rotate the mirrored profile 9 degrees or $\left(2^{*} \pi / 40\right)$ radians; Rotation base point is at the centre of the pitch circle. Angle $=2 \pi /($ Number of teeth + Number of gaps $)=2 \pi /\left(2^{*}\right.$ Number of teeth)
d. Trim off the addendum circle.


## Step : Tooth - Array

a. Draw a 20 element polar array with the teeth profile all around.
b. Trim off unnecessary portions.


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## Step : Finals

## a. Draw the Hub, Keyway etc

b. For the simplified view, replace the profiles with addendum and pitch circle.
c. Draw the sectional view using extension lines.


